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**First End Style:**

Chamfered

**Head Style:**

Flat fillister

**Diameter:**

Between 0.2475 inches and 0.2485 inches

**Effective Length:**

Between 0.350 inches and 0.360 inches

**Undercut Diameter:**

Between 0.220 inches and 0.230 inches

**Under Head Length:**

Between 0.475 inches and 0.495 inches

**Undercut Radius:**

Between 0.025 inches and 0.030 inches

**First End Taper Length:**

Between 0.050 inches and 0.070 inches

**Grip Length:**

Between 0.362 inches and 0.375 inches

**Hardness Rating:**

35.0 rockwell c and 39.0 rockwell c

**First End Taper Angle:**

Between 13.0 degrees and 17.0 degrees

**Pin Head Diameter:**

Between 0.342 inches and 0.343 inches

**Surface Finish:**

32.0 microinches outside diameter

**Height:**

Between 0.135 inches and 0.145 inches

**Material:**

Steel comp 410

**Material Specification:**

Ams 5613 assn standard single material response

**Surface Treatment:**

Chromium

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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