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**First End Style:**

Chamfered

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

Between 0.076 inches and 0.081 inches

**Second Hole Diameter:**

Between 0.076 inches and 0.081 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.060 inches and 0.090 inches

**Center To Center Distance Between Holes:**

Between 6.060 inches and 6.120 inches

**Pinlength:**

6.240 inches

**Pindiameter:**

Between 0.2050 inches and 0.2100 inches

**First End Taper Length:**

0.015 inches

**Second End Relationship With First End:**

Identical

**First End Taper Angle:**

Between 43.0 degrees and 47.0 degrees

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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