

View Online at <https://aerobasegroup.com/nsn/5315-00-869-0697>

First End Style:

Chamfered

Overall Length:

Between 0.800 inches and 0.820 inches

Diameter:

Between 0.1248 inches and 0.1251 inches

Effective Length:

Between 0.760 inches and 0.770 inches

Undercut Diameter:

Between 0.070 inches and 0.080 inches

Undercut Width:

Between 0.030 inches and 0.050 inches

Undercut Radius:

0.005 inches

First End Taper Length:

Between 0.010 inches and 0.030 inches

Second End Relationship With First End:

Identical

Hardness Rating:

53.0 rockwell c and 60.0 rockwell c

First End Location:

Both ends

First End Taper Angle:

Between 43.0 degrees and 47.0 degrees

Surface Finish:

63.0 microinches shank end

Material:

Steel comp 1118

Material Specification:

Ams 5630 assn standard single material response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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