

View Online at <https://aerobasegroup.com/nsn/5315-00-869-4462>

**First End Style:**

Chamfered

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.690 inches

**Shank Length:**

Between 0.795 inches and 0.825 inches

**Shoulder Diameter:**

Between 0.735 inches and 0.765 inches

**Shank Diameter:**

0.625 inches

**Overall Length:**

Between 2.590 inches and 2.650 inches

**First End Taper Length:**

Between 0.050 inches and 0.080 inches

**Thready Qty Per Inch (tpi):**

18

**Second End Relationship With First End:**

Identical

**Thread Size:**

0.625 inches

**First End Location:**

Both ends

**First End Taper Angle:**

Between 43.0 degrees and 47.0 degrees

**Material:**

Steel comp 1018

**Material Specification:**

Aisi assn standard single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A212a0