

View Online at <https://aerobasegroup.com/nsn/5315-00-869-4462>

First End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.690 inches

Shank Length:

Between 0.795 inches and 0.825 inches

Shoulder Diameter:

Between 0.735 inches and 0.765 inches

Shank Diameter:

0.625 inches

Overall Length:

Between 2.590 inches and 2.650 inches

First End Taper Length:

Between 0.050 inches and 0.080 inches

Thready Qty Per Inch (tpi):

18

Second End Relationship With First End:

Identical

Thread Size:

0.625 inches

First End Location:

Both ends

First End Taper Angle:

Between 43.0 degrees and 47.0 degrees

Material:

Steel comp 1018

Material Specification:

Aisi assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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