

View Online at <https://aerobasegroup.com/nsn/5315-00-870-2865>

First End Style:

Chamfered

Shank Length:

Between 0.270 inches and 0.310 inches

Shoulder Diameter:

Between 0.275 inches and 0.295 inches

Shank Diameter:

0.247 inches

Overall Length:

Between 0.680 inches and 0.735 inches

Undercut Diameter:

Between 0.230 inches and 0.240 inches

Undercut Width:

Between 0.035 inches and 0.055 inches

First End Taper Length:

Between 0.010 inches and 0.025 inches

Second End Relationship With First End:

Identical

Hardness Rating:

30.0 rockwell c and 34.0 rockwell c

Second Shank Diameter:

0.247 inches

First End Location:

Both ends

First End Taper Angle:

Between 43.0 degrees and 47.0 degrees

Material:

Steel comp 420

Material Specification:

Qq-s-763 class 420 federal specification single material response

Style Designator:

Undercut

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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