## NSN 5315-00-870-2865

Headless Shoulder Pin - Page 1 of 1



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First End Style:
Chamfered
Shank Length:
Between 0.270 inches and 0.310 inches
Shoulder Diameter:
Between 0.275 inches and 0.295 inches
Shank Diameter:
0.247 inches
Overall Length:
Between 0.680 inches and 0.735 inches
Undercut Diameter:
Between 0.230 inches and 0.240 inches
Undercut Width:
Between 0.035 inches and 0.055 inches
First End Taper Length:
Between 0.010 inches and 0.025 inches
Second End Relationship With First End:
Identical
Hardness Rating:
30.0 rockwell c and 34.0 rockwell c
Second Shank Diameter:
0.247 inches
First End Location:
Both ends
First End Taper Angle:
Between 43.0 degrees and 47.0 degrees
Material:
Steel comp 420
Material Specification:
Qq-s-763 class 420 federal specification single material response
Style Designator:
Undercut
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
Νο
Fiig:
A212a0