NSN 5315-00-872-3277

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-872-3277

View Online at https://aerobasegroup.com/nsn/5315-00-872-3277
First End Style:
Chamfered
Second End Style:
Slotted
Shank Length:
Between 0.342 inches and 0.362 inches
Shoulder Diameter:
Between 0.371 inches and 0.373 inches
Shank Diameter:
Between 0.246 inches and 0.248 inches
Overall Length:
Between 2.302 inches and 2.322 inches
Hole Arrangement Style:
Both end drilled
First Hole Diameter:
Between 0.084 inches and 0.104 inches
Second Hole Diameter:
Between 0.084 inches and 0.104 inches
Distance From Centerline Of Hole To End Of Pin:
Between 0.692 inches and 0.732 inches
Center To Center Distance Between Holes:
Between 0.850 inches and 0.890 inches
Second End Slot Width:
Between 0.084 inches and 0.104 inches
First End Taper Length:
Between 0.052 inches and 0.072 inches
Second End Slot Depth:
Between 0.115 inches and 0.135 inches
Second End Relationship With First End:
Not identical
First End Location:
Shank end
First End Taper Angle:
15.0 degrees
Surface Finish:
125.000 microinches
Material:
Steel comp 4130
Material Specification:
Mil-s-6758, cond f military specification all material responses
Surface Treatment:

Cadmium

NSN 5315-00-872-3277

Headless Shoulder Pin - Page 2 of 2



Surface Treatment Specification:
Ms2.01 mfr ref all treatment responses
Style Designator:
Shoulder
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A212a0

Mil-std (military Standard):

Mil-s-6758 spec.