

View Online at <https://aerobasegroup.com/nsn/5315-00-880-5991>

First End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

Between 1.030 inches and 1.090 inches

Shank Length:

1.500 inches

Shoulder Diameter:

Between 0.312 inches and 0.313 inches

Shank Diameter:

Between 0.246 inches and 0.249 inches

Overall Length:

Between 2.600 inches and 2.660 inches

Hole Arrangement Style:

Both end drilled

First Hole Diameter:

Between 0.095 inches and 0.100 inches

Second Hole Diameter:

Between 0.062 inches and 0.065 inches

Distance From Centerline Of Hole To End Of Pin:

0.370 inches

Center To Center Distance Between Holes:

1.010 inches

First End Taper Length:

Between 0.022 inches and 0.032 inches

Second End Relationship With First End:

Identical

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Thread Size:

0.250 inches

First End Location:

Both ends

First End Taper Angle:

Between 44.5 degrees and 45.5 degrees

Surface Finish:

125.000 microinches

Material:

Steel comp 4130

Material Specification:

Mil-s-6758, cond f4 military specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-s-6758 spec.