

View Online at <https://aerobasegroup.com/nsn/5315-00-889-2628>

First End Style:

Chamfered

Overall Length:

Between 5.812 inches and 5.938 inches

Diameter:

Between 1.025 inches and 1.029 inches

Effective Length:

Between 5.562 inches and 5.594 inches

Undercut Diameter:

Between 0.973 inches and 0.981 inches

Undercut Width:

Between 0.046 inches and 0.050 inches

Second Undercut Width:

Between 0.046 inches and 0.050 inches

First End Taper Length:

Between 0.021 inches and 0.041 inches

Features Provided:

Casehardened

Second End Relationship With First End:

Identical

Hardness Rating:

90.0 rockwell superficial 15-n

First End Location:

Both ends

First End Taper Angle:

Between 44.5 degrees and 45.5 degrees

Surface Finish:

63.0 microinches large shank

Special Features:

Core hardness rockwell c scale 32 to 38

Material:

Steel comp 3310

Material Specification:

Mil-s-7393 military specification single material response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-s-7393 spec.