

View Online at <https://aerobasegroup.com/nsn/5315-00-895-6337>

First End Style:

Chamfered

Second End Style:

Chamfered

Shank Length:

Between 0.250 inches and 0.270 inches

Shoulder Diameter:

Between 0.5626 inches and 0.5636 inches

Shank Diameter:

Between 0.480 inches and 0.485 inches

Overall Length:

Between 1.238 inches and 1.258 inches

First End Taper Length:

Between 0.020 inches and 0.030 inches

Second End Taper Length:

Between 0.115 inches and 0.135 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

39.0 rockwell c and 43.0 rockwell c

First End Location:

Shank end

First End Taper Angle:

Between 45.0 degrees and 46.0 degrees

Surface Finish:

90.000 microinches

Second End Taper Angle:

Between 10.0 degrees and 11.0 degrees

Material:

Steel

Material Specification:

Mil-s-6758, sae 4130 military specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416 federal specification single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-s-6758 spec.