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First End Style:

Chamfered

Hole Arrangement Style:

Both end drilled

First Hole Diameter:

Between 0.065 inches and 0.072 inches

Second Hole Diameter:

Between 0.065 inches and 0.072 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.080 inches and 0.100 inches

Center To Center Distance Between Holes:

Between 2.870 inches and 2.890 inches

Pinlength:

Between 3.050 inches and 3.070 inches

Pindiameter:

Between 0.2770 inches and 0.2790 inches

First End Taper Length:

Between 0.020 inches and 0.040 inches

Second End Relationship With First End:

Identical

Hardness Rating:

50.0 rockwell b

First End Taper Angle:

Between 43.0 degrees and 47.0 degrees

Surface Finish:

125.0 microinches

Material:

Aluminum alloy

Material Specification:

Ams 4117, comp 6061, temper tg assn standard single material response

Surface Treatment:

Anodize

Surface Treatment Specification:

Ams 2470 assn standard single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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