

View Online at <https://aerobasegroup.com/nsn/5315-00-905-2672>

First End Style:

Chamfered

Overall Length:

Between 2.078 inches and 2.109 inches

Diameter:

Between 0.7496 inches and 0.7500 inches

Effective Length:

Between 1.790 inches and 1.810 inches

Undercut Diameter:

Between 0.701 inches and 0.707 inches

Undercut Width:

Between 0.046 inches and 0.049 inches

Second Undercut Width:

Between 0.046 inches and 0.049 inches

First End Taper Length:

Between 0.016 inches and 0.031 inches

Second End Relationship With First End:

Identical

First End Location:

Both ends

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Surface Finish:

100.0 microinches large shank

Special Features:

No. 3 maximum center drill optional both ends

Material:

Steel comp 1042 or steel comp 1141

Material Specification:

Qq-s-624 federal specification all material responses

Surface Treatment:

Phosphate zinc

Surface Treatment Specification:

Mil-c-16232 type 2 military specification single treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-c-16232 spec.