

View Online at <https://aerobasegroup.com/nsn/5315-00-909-3006>

First End Style:

Square

Head Style:

Flat chamfer

Diameter:

0.124 inches

Undercut Diameter:

Between 0.095 inches and 0.100 inches

Under Head Length:

Between 0.410 inches and 0.430 inches

Undercut Radius:

0.015 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.062 inches and 0.067 inches

Distance From Centerline Of Hole To End Of Pin:

0.070 inches

Hardness Rating:

80.0 rockwell a and 82.0 rockwell a

Pin Head Diameter:

Between 0.180 inches and 0.190 inches

Surface Finish:

63.0 microinches shank end

Height:

Between 0.040 inches and 0.050 inches

Material:

Steel comp s2

Material Specification:

Qq-t-570 cl s2 federal specification single material response

Surface Treatment:

Phosphate manganese and phosphate zinc

Surface Treatment Specification:

Mil-std-171, fn 5.3.1.2 or 5.3.2.2 military standard all treatment responses

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fig:

A212a0

Mil-std (military Standard):

Mil-std-171 spec.