

View Online at <https://aerobasegroup.com/nsn/5315-00-910-8131>

First End Style:

Chamfered

Overall Length:

Between 2.750 inches and 2.812 inches

Diameter:

Between 0.994 inches and 0.998 inches

Effective Length:

Between 2.365 inches and 2.385 inches

Undercut Diameter:

Between 0.937 inches and 0.943 inches

Undercut Width:

Between 0.046 inches and 0.049 inches

Second Undercut Width:

Between 0.046 inches and 0.049 inches

First End Taper Length:

Between 0.031 inches and 0.094 inches

Second End Relationship With First End:

Identical

First End Location:

Both ends

First End Taper Angle:

Between 43.0 degrees and 47.0 degrees

Surface Finish:

63.0 microinches large shank

Material:

Steel comp 1040

Material Specification:

Astm a108 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, cl 1 federal specification single treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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