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First End Style:

Chamfered

Second End Style:

Chamfered

Overall Length:

4.000 inches

Diameter:

0.375 inches

Effective Length:

3.030 inches

Undercut Diameter:

Between 0.185 inches and 0.190 inches

Undercut Width:

0.180 inches

Undercut Radius:

0.090 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

0.196 inches

Distance From Centerline Of Hole To End Of Pin:

0.250 inches

First End Taper Length:

0.030 inches

Second End Taper Length:

0.060 inches

Second End Relationship With First End:

Not identical

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Surface Finish:

63.0 microinches outside diameter

Second End Taper Angle:

30.0 degrees

Special Features:

Effective lg flattened parallel to hole to dp of groove, final 0.090 in. Increasing to meet end dimension of 0.320 in. Measured from flat to bottom of pin

Material:

Steel comp 4140

Material Specification:

Mil-s-5626, cond f1 military specification single material response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-s-5626 spec.