

View Online at <https://aerobasegroup.com/nsn/5315-00-912-4592>

First End Style:

Chamfered

Second End Style:

Radius

Shank Length:

Between 0.280 inches and 0.300 inches

Shoulder Diameter:

Between 0.2504 inches and 0.2506 inches

Shank Diameter:

Between 0.2501 inches and 0.2503 inches

Overall Length:

Between 0.940 inches and 0.960 inches

Second End Corner Radius:

Between 0.030 inches and 0.060 inches

First End Taper Length:

0.094 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

35.0 rockwell c and 42.0 rockwell c

First End Location:

Shank end

First End Taper Angle:

8.0 degrees

Surface Finish:

16.000 microinches outside diameter

Material:

Steel comp 416f

Material Specification:

Ams 5610 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Ps-m 903 fscm 11599 mfr ref single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A212a0