

View Online at <https://aerobasegroup.com/nsn/5315-00-917-2658>

**First End Style:**

Chamfered

**Overall Length:**

Between 2.271 inches and 2.291 inches

**Diameter:**

Between 0.4985 inches and 0.4990 inches

**Effective Length:**

Between 2.028 inches and 2.038 inches

**Undercut Diameter:**

Between 0.428 inches and 0.438 inches

**Undercut Width:**

Between 0.069 inches and 0.074 inches

**Second Undercut Width:**

Between 0.069 inches and 0.074 inches

**First End Taper Length:**

Between 0.005 inches and 0.025 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

30.0 rockwell c and 35.0 rockwell c

**First End Location:**

Both ends

**First End Taper Angle:**

Between 40.0 degrees and 50.0 degrees

**Surface Finish:**

16.0 microinches large shank

**Material:**

Steel comp 4140

**Material Specification:**

Astm a322 assn standard single material response or astm a331 assn standard single material response

**Surface Treatment:**

Phosphate

**Surface Treatment Specification:**

Mil-p-16232, ty m, cl 1 military specification single treatment response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A212a0

**Mil-std (military Standard):**

Mil-p-16232 spec.