

View Online at <https://aerobasegroup.com/nsn/5315-00-917-2658>

First End Style:

Chamfered

Overall Length:

Between 2.271 inches and 2.291 inches

Diameter:

Between 0.4985 inches and 0.4990 inches

Effective Length:

Between 2.028 inches and 2.038 inches

Undercut Diameter:

Between 0.428 inches and 0.438 inches

Undercut Width:

Between 0.069 inches and 0.074 inches

Second Undercut Width:

Between 0.069 inches and 0.074 inches

First End Taper Length:

Between 0.005 inches and 0.025 inches

Second End Relationship With First End:

Identical

Hardness Rating:

30.0 rockwell c and 35.0 rockwell c

First End Location:

Both ends

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Surface Finish:

16.0 microinches large shank

Material:

Steel comp 4140

Material Specification:

Astm a322 assn standard single material response or astm a331 assn standard single material response

Surface Treatment:

Phosphate

Surface Treatment Specification:

Mil-p-16232, ty m, cl 1 military specification single treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-p-16232 spec.