

View Online at <https://aerobasegroup.com/nsn/5315-00-919-3857>

First End Style:

Chamfered

Shank Length:

Between 0.100 inches and 0.120 inches

Shoulder Diameter:

Between 0.3123 inches and 0.3125 inches

Shank Diameter:

Between 0.1873 inches and 0.1875 inches

Overall Length:

Between 0.285 inches and 0.335 inches

First End Taper Length:

Between 0.005 inches and 0.025 inches

Second End Relationship With First End:

Identical

Hardness Rating:

23.0 rockwell c and 32.0 rockwell c

Second Shank Diameter:

Between 0.1873 inches and 0.1875 inches

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Surface Finish:

125.0 microinches all other surfaces

Special Features:

Shoulder and shank diameter surfaces 63.0 microinches aa finish

Material:

Steel comp 416

Material Specification:

Qq-s-763 federal specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Mil-f-14072, e300 military specification single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-f-14072 spec.