

View Online at <https://aerobasegroup.com/nsn/5315-00-920-0078>

First End Style:

Chamfered

Shank Length:

Between 0.055 inches and 0.065 inches

Shoulder Diameter:

Between 0.180 inches and 0.190 inches

Shank Diameter:

Between 0.090 inches and 0.093 inches

Overall Length:

Between 0.485 inches and 0.510 inches

First End Taper Length:

Between 0.010 inches and 0.015 inches

Second End Relationship With First End:

Identical

Hardness Rating:

32.0 rockwell c and 36.0 rockwell c

Second Shank Diameter:

Between 0.0927 inches and 0.0932 inches

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Surface Finish:

32.0 microinches long shank

Second Shank Length:

Between 0.410 inches and 0.420 inches

Material:

Steel comp 4340

Material Specification:

Ams 6415 assn standard single material response

Surface Treatment:

Cadmium

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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