NSN 5315-00-922-1453

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-922-1453 First End Style: Chamfered Second End Style: Pointed **Thread Class:** За **Thread Direction:** Right-hand Thread Length: Between 0.444 inches and 0.474 inches **Shank Length:** Between 0.625 inches and 0.689 inches **Shoulder Width Across Flats:** 0.375 inches **Shank Diameter:** Between 0.308 inches and 0.309 inches **Overall Length:** 1.470 inches First End Taper Length: 0.060 inches **Second End Taper Length:** 0.225 inches Second End Relationship With First End: Not identical Hardness Rating: 35.0 rockwell c and 43.0 rockwell c **Thread Size:** 0.312 inches **Second Shank Diameter:** Between 0.308 inches and 0.309 inches First End Location: Threaded end First End Taper Angle: 45.0 degrees **Surface Finish:**

125.000 microinches **Second End Taper Angle:** 69.0 degrees **Second Shank Length:** Between 0.625 inches and 0.689 inches Material: Steel comp 630

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Material Specification:
Ams 5643 assn standard single material response
Surface Treatment:
Passivate
Surface Treatment Specification:
Mil-s-5002 military specification single treatment response
Style Designator:
Shoulder
Thread Series Designator:
Unc
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:

A212a0

Mil-s-5002 spec.

Mil-std (military Standard):