

View Online at <https://aerobasegroup.com/nsn/5315-00-923-5454>

First End Style:

Square w/thru hole

Second End Style:

Square internally threaded

Overall Length:

2.500 inches

Diameter:

Between 0.6251 inches and 0.6253 inches

Effective Length:

2.250 inches

Undercut Diameter:

Between 0.508 inches and 0.509 inches

Undercut Width:

Between 0.066 inches and 0.070 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

30.0 rockwell c and 35.0 rockwell c

First End Location:

Opposite grooved end

Surface Finish:

32.0 microinches outside diameter

Special Features:

0.314 in. Min. 0.324 in. Max. Diameter longitudinal hole; groove end 0.312 in. 18unc-2b, 0.595 in. Min, 0.655 in. Max. Length

Material:

Steel comp 4140

Material Specification:

Sae assn standard single material response

Surface Treatment:

Phosphate manganese

Surface Treatment Specification:

Dod-p-16232 ty m, class 1 national specification single treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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