## NSN 5315-00-924-6107

Headless Shoulder Pin - Page 1 of 2



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First End Style:	
Chamfered	
Second End Style:	
Chamfered	
Shank Length:	
Between 0.180 inches and 0.200 inches	
Shoulder Diameter:	
Between 0.249 inches and 0.251 inches	
Shank Diameter:	
Between 0.186 inches and 0.187 inches	
Overall Length:	
Between 0.830 inches and 0.850 inches	
First End Taper Length:	
Between 0.020 inches and 0.040 inches	
Second End Taper Length:	
0.200 inches	
Second End Relationship With First End:	
Not identical	
Second Shank Diameter:	
Between 0.186 inches and 0.187 inches	
First End Location:	
Both ends	
First End Taper Angle:	
45.0 degrees	
Second End Taper Angle:	
15.0 degrees	
Second Shank Length:	
Between 0.415 inches and 0.425 inches	
Material:	
Iron alloy 660	
Material Specification:	
Ams 5735 assn standard single material response	
Surface Treatment:	
Passivate	
Style Designator:	
Shoulder	
Shelf Life:	
N/a	
Unit Of Measure:	
Demilitarization:	
No	

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