NSN 5315-00-927-3172

Headless Shoulder Pin - Page 1 of 2



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First End Style	r:
Chamfered	
Second End St	tyle:
Square	
Shank Length:	
Between 0.125	inches and 0.141 inches
Shoulder Diam	neter:
0.187 inches	
Shank Diamete	er:
Between 0.119	inches and 0.124 inches
Overall Length	
0.728 inches	
First End Tape	r Length:
0.016 inches	
Second End R	elationship With First End:
Not identical	
Second Shank	Diameter:
Between 0.120	inches and 0.130 inches
First End Loca	tion:
Long end	
First End Tape	r Angle:
45.0 degrees	
Second Shank	Length:
Between 0.573	inches and 0.583 inches
Special Featur	es:
Drilled hole on I	ongitudinal axis from shorter shank end 0.094 in. Diameter by 0.096 in. Deep
Material:	
Steel comp 304	L
Material Specif	fication:
Qq-s-763, cond	a federal specification single material response
Surface Treatn	nent:
Passivate	
Surface Treatn	nent Specification:
Mil-f-14072, e30	00 military specification single treatment response
Style Designat	or:
Shoulder	
Shelf Life:	
N/a	
Unit Of Measu	re:
Demilitarizatio	n:
No	

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Fiig: A212a0 Mil-std (military Standard): Mil-f-14072 spec.

