

View Online at <https://aerobasegroup.com/nsn/5315-00-928-4813>

**First End Style:**

Chamfered

**Overall Length:**

Between 2.440 inches and 2.460 inches

**Diameter:**

Between 0.24955 inches and 0.2500 inches

**Effective Length:**

Between 2.120 inches and 2.140 inches

**Undercut Diameter:**

Between 0.210 inches and 0.214 inches

**Undercut Width:**

Between 0.029 inches and 0.032 inches

**Second Undercut Width:**

Between 0.029 inches and 0.032 inches

**First End Taper Length:**

Between 0.020 inches and 0.040 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

30.0 rockwell c and 35.0 rockwell c

**First End Location:**

Both ends

**First End Taper Angle:**

Between 43.0 degrees and 47.0 degrees

**Surface Finish:**

250.0 microinches both ends

**Material:**

Steel comp 4140

**Material Specification:**

Qq-s-624, comp 4140 federal specification single material response

**Surface Treatment:**

Phosphate manganese and phosphate zinc

**Surface Treatment Specification:**

Mil-p-16232, type m, class 1 military specification 1st treatment response and il-p-16232, type z, class 1 military specification 10th treatment response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-p-16232 spec.