

View Online at <https://aerobasegroup.com/nsn/5315-00-928-4813>

First End Style:

Chamfered

Overall Length:

Between 2.440 inches and 2.460 inches

Diameter:

Between 0.24955 inches and 0.2500 inches

Effective Length:

Between 2.120 inches and 2.140 inches

Undercut Diameter:

Between 0.210 inches and 0.214 inches

Undercut Width:

Between 0.029 inches and 0.032 inches

Second Undercut Width:

Between 0.029 inches and 0.032 inches

First End Taper Length:

Between 0.020 inches and 0.040 inches

Second End Relationship With First End:

Identical

Hardness Rating:

30.0 rockwell c and 35.0 rockwell c

First End Location:

Both ends

First End Taper Angle:

Between 43.0 degrees and 47.0 degrees

Surface Finish:

250.0 microinches both ends

Material:

Steel comp 4140

Material Specification:

Qq-s-624, comp 4140 federal specification single material response

Surface Treatment:

Phosphate manganese and phosphate zinc

Surface Treatment Specification:

Mil-p-16232, type m, class 1 military specification 1st treatment response and il-p-16232, type z, class 1 military specification 10th treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-p-16232 spec.