

View Online at <https://aerobasegroup.com/nsn/5315-00-933-7480>

First End Style:

Chamfered

Second End Style:

Chamfered

Shank Length:

1.156 inches

Shoulder Diameter:

Between 0.369 inches and 0.374 inches

Shank Diameter:

Between 0.255 inches and 0.260 inches

Overall Length:

1.969 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.128 inches and 0.133 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.140 inches and 0.172 inches

First End Taper Length:

0.031 inches

Second End Taper Length:

0.062 inches

Second End Relationship With First End:

Not identical

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Second End Taper Angle:

60.0 degrees

Material:

Steel comp 1015 or steel comp 1025

Material Specification:

Qq-s-631 federal specification all material responses and qq-s-634 federal specification all material responses

Surface Treatment:

Cadmium or zinc

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification 1st treatment response and qq-z-35, type 2, cl 3 federal specification 2nd treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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