

View Online at <https://aerobasegroup.com/nsn/5315-00-933-7480>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Shank Length:**

1.156 inches

**Shoulder Diameter:**

Between 0.369 inches and 0.374 inches

**Shank Diameter:**

Between 0.255 inches and 0.260 inches

**Overall Length:**

1.969 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.128 inches and 0.133 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.140 inches and 0.172 inches

**First End Taper Length:**

0.031 inches

**Second End Taper Length:**

0.062 inches

**Second End Relationship With First End:**

Not identical

**First End Location:**

Both ends

**First End Taper Angle:**

45.0 degrees

**Second End Taper Angle:**

60.0 degrees

**Material:**

Steel comp 1015 or steel comp 1025

**Material Specification:**

Qq-s-631 federal specification all material responses and qq-s-634 federal specification all material responses

**Surface Treatment:**

Cadmium or zinc

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification 1st treatment response and qq-z-35, type 2, cl 3 federal specification 2nd treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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