

View Online at <https://aerobasegroup.com/nsn/5315-00-935-8978>

**First End Style:**

Radius

**Second End Style:**

Square

**Overall Length:**

Between 1.660 inches and 1.700 inches

**Diameter:**

Between 0.2468 inches and 0.2470 inches

**Effective Length:**

Between 0.980 inches and 1.057 inches

**Undercut Diameter:**

Between 0.180 inches and 0.185 inches

**Undercut Width:**

Between 0.096 inches and 0.104 inches

**Undercut Radius:**

Between 0.048 inches and 0.052 inches

**First End Corner Radius:**

0.062 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

35.0 rockwell c and 45.0 rockwell c

**First End Location:**

Long end

**Surface Finish:**

18.0 microinches outside diameter

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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