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**First End Style:**

Chamfered

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

Between 0.075 inches and 0.082 inches

**Second Hole Diameter:**

Between 0.075 inches and 0.082 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.110 inches and 0.130 inches

**Center To Center Distance Between Holes:**

Between 1.725 inches and 1.745 inches

**Pinlength:**

Between 1.970 inches and 1.980 inches

**Pindiameter:**

Between 0.2452 inches and 0.2454 inches

**First End Taper Length:**

Between 0.015 inches and 0.045 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

38.0 rockwell c and 42.0 rockwell c

**First End Taper Angle:**

Between 40.0 degrees and 50.0 degrees

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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