

View Online at <https://aerobasegroup.com/nsn/5315-00-936-9889>

**First End Style:**

Chamfered

**Head Style:**

Hexagon

**Diameter:**

Between 0.6215 inches and 0.6230 inches

**Effective Length:**

0.470 inches

**Undercut Diameter:**

Between 0.4335 inches and 0.4350 inches

**Under Head Length:**

1.250 inches

**Undercut Radius:**

0.094 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.093 inches and 0.096 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.090 inches

**First End Taper Length:**

0.031 inches

**Grip Length:**

0.530 inches

**Width Across Flats:**

0.750 inches

**First End Taper Angle:**

Between 40.0 degrees and 50.0 degrees

**Surface Finish:**

16.0 microinches large shank

**Height:**

0.100 inches

**Material:**

Steel comp 4340

**Material Specification:**

Aisi assn standard single material response

**Surface Treatment:**

Cadmium

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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