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**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

1.391 inches

**Shank Length:**

1.078 inches

**Shoulder Diameter:**

0.688 inches

**Shank Diameter:**

Between 0.4360 inches and 0.4370 inches

**Overall Length:**

2.594 inches

**First End Taper Length:**

0.045 inches

**Second End Taper Length:**

0.125 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

41.0 rockwell c and 46.0 rockwell c

**Thread Size:**

0.438 inches

**Second Shank Diameter:**

Between 0.4360 inches and 0.4370 inches

**First End Location:**

Short shank end

**First End Taper Angle:**

45.0 degrees

**Second End Taper Angle:**

30.0 degrees

**Second Shank Length:**

1.391 inches

**Material:**

Steel comp 431

**Material Specification:**

Mil-s-18732 military specification single material response

**Surface Treatment:**

Cadmium and chromate

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unef

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-s-18732 spec.