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First End Style:

Chamfered

Hole Arrangement Style:

Both end drilled

First Hole Diameter:

Between 0.097 inches and 0.102 inches

Second Hole Diameter:

Between 0.097 inches and 0.102 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.100 inches and 0.120 inches

Center To Center Distance Between Holes:

Between 1.170 inches and 1.190 inches

Pinlength:

Between 1.390 inches and 1.410 inches

Pindiameter:

Between 0.6224 inches and 0.6235 inches

First End Taper Length:

0.030 inches

Second End Relationship With First End:

Identical

First End Taper Angle:

Between 44.5 degrees and 45.5 degrees

Surface Finish:

63.0 microinches outside diameter

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Passivate

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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