

View Online at <https://aerobasegroup.com/nsn/5315-00-958-6621>

**First End Style:**

Chamfered

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

Between 0.097 inches and 0.102 inches

**Second Hole Diameter:**

Between 0.097 inches and 0.102 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.100 inches and 0.120 inches

**Center To Center Distance Between Holes:**

Between 1.170 inches and 1.190 inches

**Pinlength:**

Between 1.390 inches and 1.410 inches

**Pindiameter:**

Between 0.6224 inches and 0.6235 inches

**First End Taper Length:**

0.030 inches

**Second End Relationship With First End:**

Identical

**First End Taper Angle:**

Between 44.5 degrees and 45.5 degrees

**Surface Finish:**

63.0 microinches outside diameter

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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