

View Online at <https://aerobasegroup.com/nsn/5315-00-962-6119>

First End Style:

Chamfered

Second End Style:

Round

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.188 inches and 0.218 inches

Shank Length:

Between 0.220 inches and 0.280 inches

Shoulder Diameter:

Between 0.185 inches and 0.187 inches

Shank Diameter:

Between 0.097 inches and 0.127 inches

Overall Length:

Between 1.205 inches and 1.235 inches

Undercut Diameter:

Between 0.065 inches and 0.075 inches

Undercut Width:

Between 0.032 inches and 0.062 inches

Second Undercut Width:

Between 0.032 inches and 0.062 inches

Second Undercut Diameter:

Between 0.065 inches and 0.075 inches

First End Taper Length:

0.030 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.112 inches

Second Shank Diameter:

Between 0.097 inches and 0.127 inches

First End Location:

Shank end

First End Taper Angle:

Between 44.5 degrees and 45.5 degrees

Surface Finish:

63.0 microinches outside diameter

Second End Outer Radius:

0.093 inches

Second Shank Length:

Between 0.220 inches and 0.280 inches

Material:

Steel comp 303se

Material Specification:

Astm a582 assn standard single material response

Surface Treatment:

Passivate

Style Designator:

Undercut

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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