

View Online at <https://aerobasegroup.com/nsn/5315-00-972-8603>

**First End Style:**

Counterbored w/thru hole

**Second End Style:**

Countersunk

**Shoulder Diameter:**

Between 0.0933 inches and 0.0936 inches

**Overall Length:**

0.594 inches

**First Step Diameter:**

Between 0.182 inches and 0.187 inches

**First Step Length:**

0.298 inches

**Second Step Diameter:**

Between 0.0933 inches and 0.0936 inches

**Second Step Length:**

Between 0.156 inches and 0.161 inches

**Third Step Diameter:**

Between 0.060 inches and 0.062 inches

**Third Step Length:**

Between 0.031 inches and 0.041 inches

**First End Counterbore Diameter:**

0.0312 inches

**First End Counterbore Depth:**

0.046 inches

**Second End Relationship With First End:**

Not identical

**Second End Countersink Angle:**

82.0 degrees

**First End Location:**

Small end

**Surface Finish:**

32.0 microinches long shank

**Second End Countersink Diameter:**

0.078 inches

**Material:**

Copper alloy

**Material Specification:**

Qq-b-750 federal specification single material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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