

View Online at <https://aerobasegroup.com/nsn/5315-00-973-8841>

First End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.470 inches and 0.530 inches

Shank Length:

Between 0.970 inches and 1.030 inches

Shoulder Diameter:

Between 0.470 inches and 0.530 inches

Shank Diameter:

Between 0.2495 inches and 0.2500 inches

Overall Length:

Between 1.910 inches and 1.970 inches

First End Taper Length:

Between 0.020 inches and 0.040 inches

Second End Relationship With First End:

Identical

Thread Size:

0.250 inches

Second Shank Diameter:

Between 0.306 inches and 0.307 inches

First End Location:

Both ends

First End Taper Angle:

Between 44.5 degrees and 45.5 degrees

Surface Finish:

125.000 microinches

Second Shank Length:

Between 0.790 inches and 0.850 inches

Material:

Steel comp 4130

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416 type 1 cl 3 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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