

View Online at <https://aerobasegroup.com/nsn/5315-00-973-8841>

**First End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.470 inches and 0.530 inches

**Shank Length:**

Between 0.970 inches and 1.030 inches

**Shoulder Diameter:**

Between 0.470 inches and 0.530 inches

**Shank Diameter:**

Between 0.2495 inches and 0.2500 inches

**Overall Length:**

Between 1.910 inches and 1.970 inches

**First End Taper Length:**

Between 0.020 inches and 0.040 inches

**Second End Relationship With First End:**

Identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

Between 0.306 inches and 0.307 inches

**First End Location:**

Both ends

**First End Taper Angle:**

Between 44.5 degrees and 45.5 degrees

**Surface Finish:**

125.000 microinches

**Second Shank Length:**

Between 0.790 inches and 0.850 inches

**Material:**

Steel comp 4130

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416 type 1 cl 3 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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