

View Online at <https://aerobasegroup.com/nsn/5315-00-981-2472>

**First End Style:**

Square

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.500 inches

**Shoulder Width Across Flats:**

0.312 inches

**Overall Length:**

2.375 inches

**First Step Diameter:**

Between 0.252 inches and 0.256 inches

**First Step Length:**

0.094 inches

**Second Step Diameter:**

0.312 inches

**Second Step Length:**

0.094 inches

**Third Step Diameter:**

Between 0.133 inches and 0.138 inches

**Third Step Length:**

0.625 inches

**Second End Relationship With First End:**

Identical

**Thread Size:**

0.138 inches

**First End Location:**

Square end

**Material:**

Steel comp 347 or steel comp 430

**Material Specification:**

Qq-s-763, condition a federal specification single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Cmc 197-117, cagec 90073 mfr ref single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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