

View Online at <https://aerobasegroup.com/nsn/5315-00-982-7331>

First End Style:

Chamfered

Second End Style:

Counterbored w/o through hole

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.380 inches

Shank Length:

2.250 inches

Shoulder Diameter:

0.250 inches

Shank Diameter:

Between 0.186 inches and 0.190 inches

Overall Length:

5.750 inches

Internal Drive Style:

Slot

Second End Counterbore Diameter:

Between 0.189 inches and 0.192 inches

Second End Counterbore Depth:

0.880 inches

First End Taper Length:

0.020 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

28.0 rockwell c and 32.0 rockwell c

Thread Size:

0.190 inches

First End Location:

Shank end

First End Taper Angle:

45.0 degrees

Surface Finish:

125.000 microinches

Material:

Steel comp 4130

Material Specification:

Mil-s-6758 cond a military specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-s-6758 spec.