

View Online at <https://aerobasegroup.com/nsn/5315-00-986-2213>

First End Style:

Chamfered

Second End Style:

Square

Overall Length:

Between 1.420 inches and 1.430 inches

Diameter:

Between 0.4960 inches and 0.4965 inches

Effective Length:

Between 1.255 inches and 1.275 inches

Undercut Diameter:

Between 0.310 inches and 0.330 inches

Undercut Width:

Between 0.070 inches and 0.090 inches

Undercut Radius:

Between 0.035 inches and 0.045 inches

First End Taper Length:

Between 0.040 inches and 0.060 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

30.0 rockwell c and 38.0 rockwell c

First End Location:

Shank end

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Surface Finish:

32.0 microinches

Material:

Steel comp 410

Material Specification:

Ams 5613 assn standard single material response

Surface Treatment:

Chromium

Surface Treatment Specification:

Ams 2406 assn standard single treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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