

View Online at <https://aerobasegroup.com/nsn/5315-00-986-2214>

First End Style:

Chamfered

Second End Style:

Square

Shank Length:

Between 0.055 inches and 0.085 inches

Shoulder Diameter:

Between 0.717 inches and 0.718 inches

Shank Diameter:

Between 0.490 inches and 0.510 inches

Overall Length:

Between 2.140 inches and 2.160 inches

Undercut Diameter:

Between 0.310 inches and 0.330 inches

Undercut Width:

Between 0.070 inches and 0.090 inches

First End Taper Length:

Between 0.040 inches and 0.060 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

30.0 rockwell c and 38.0 rockwell c

First End Location:

Shoulder end

First End Taper Angle:

45.0 degrees

Special Features:

Has 0.375 in. Diameter hole centered in shoulder end 1.830 in. Nom dp

Material:

Steel

Material Specification:

Ams 5613 assn standard single material response

Surface Treatment:

Chromium

Surface Treatment Specification:

Ams 2406 assn standard single treatment response

Style Designator:

Undercut

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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