

View Online at <https://aerobasegroup.com/nsn/5315-00-986-2214>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Shank Length:**

Between 0.055 inches and 0.085 inches

**Shoulder Diameter:**

Between 0.717 inches and 0.718 inches

**Shank Diameter:**

Between 0.490 inches and 0.510 inches

**Overall Length:**

Between 2.140 inches and 2.160 inches

**Undercut Diameter:**

Between 0.310 inches and 0.330 inches

**Undercut Width:**

Between 0.070 inches and 0.090 inches

**First End Taper Length:**

Between 0.040 inches and 0.060 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

30.0 rockwell c and 38.0 rockwell c

**First End Location:**

Shoulder end

**First End Taper Angle:**

45.0 degrees

**Special Features:**

Has 0.375 in. Diameter hole centered in shoulder end 1.830 in. Nom dp

**Material:**

Steel

**Material Specification:**

Ams 5613 assn standard single material response

**Surface Treatment:**

Chromium

**Surface Treatment Specification:**

Ams 2406 assn standard single treatment response

**Style Designator:**

Undercut

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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