

View Online at <https://aerobasegroup.com/nsn/5315-00-989-0821>

**First End Style:**

Chamfered

**Hole Arrangement Style:**

Drilled through center

**First Hole Diameter:**

Between 0.0785 inches and 0.0788 inches

**Pinlength:**

Between 2.113 inches and 2.118 inches

**Pindiameter:**

Between 0.6230 inches and 0.6240 inches

**First End Taper Length:**

0.020 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

32.0 rockwell c and 36.0 rockwell c

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

16.0 microinches shank end

**Material:**

Steel comp e4340 or steel comp 4340

**Material Specification:**

Mil-s-5000 military specification all material responses

**Surface Treatment:**

Phosphate zinc

**Surface Treatment Specification:**

Mil-c-16232, ty2 military specification single treatment response

**Test Data Document:**

81343-mil-i-6848 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-s-5000 spec.