

View Online at <https://aerobasegroup.com/nsn/5315-00-989-2967>

First End Style:

Chamfered

Second End Style:

Chamfered

Shank Length:

2.156 inches

Shoulder Diameter:

Between 0.617 inches and 0.622 inches

Shank Diameter:

Between 0.430 inches and 0.435 inches

Overall Length:

3.250 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

0.203 inches

Distance From Centerline Of Hole To End Of Pin:

0.250 inches

First End Taper Length:

0.063 inches

Second End Taper Length:

0.125 inches

Second End Relationship With First End:

Not identical

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Second End Taper Angle:

20.0 degrees

Material:

Steel comp 1018 or steel comp 1019 and steel comp 1020 or steel comp 1022 or steel comp 1025

Material Specification:

Qq-s-634 federal specification all material responses

Surface Treatment:

Cadmium and chromate

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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