

View Online at <https://aerobasegroup.com/nsn/5315-00-996-4522>

First End Style:

Chamfered

Thread Class:

3b

Thread Direction:

Right-hand

Thread Length:

0.600 inches

Shank Length:

0.500 inches

Shoulder Diameter:

Between 0.7485 inches and 0.7490 inches

Shank Diameter:

Between 0.497 inches and 0.499 inches

Overall Length:

3.935 inches

Undercut Diameter:

0.467 inches

Undercut Width:

0.125 inches

Hole Arrangement Style:

Both end drilled

First Hole Diameter:

Between 0.256 inches and 0.257 inches

Second Hole Diameter:

Between 0.187 inches and 0.191 inches

Distance From Centerline Of Hole To End Of Pin:

2.435 inches

Center To Center Distance Between Holes:

1.250 inches

First End Taper Length:

0.040 inches

Second End Relationship With First End:

Identical

Thread Size:

0.250 inches

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Special Features:

Has 0.375 in. Diameter longitudinal hole, 0.150 in. Dp centered in shoulder end; 2 key ways in threaded end; includes dowel pin pressed in small hole

Material:

Steel comp 4340

Material Specification:

Na1-1259, 76823 mfr ref single material response

Surface Treatment:

Chromium

Style Designator:

Undercut

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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