

View Online at <https://aerobasegroup.com/nsn/5315-01-007-1968>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.370 inches

Shank Length:

0.430 inches

Shoulder Width Across Flats:

0.437 inches

Shank Diameter:

Between 0.2485 inches and 0.2495 inches

Overall Length:

1.058 inches

First End Taper Length:

0.047 inches

Second End Taper Length:

0.280 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

Between 0.245 inches and 0.250 inches

First End Location:

Threaded end

First End Taper Angle:

50.0 degrees

Second End Tip Radius:

0.062 inches

Surface Finish:

125.0 microinches

Second Shank Length:

0.508 inches

Material:

Steel comp 4340

Material Specification:

Mil-s-5000, cond d military specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416a, type 2, class 3 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-s-5000 spec.