

View Online at <https://aerobasegroup.com/nsn/5315-01-008-8254>

First End Style:

Square

Head Style:

Bevel

Under Head Length:

Between 1.419 inches and 1.421 inches

First Step Diameter:

Between 0.372 inches and 0.374 inches

First Step Length:

Between 1.180 inches and 1.220 inches

Second Step Diameter:

Between 0.197 inches and 0.203 inches

Second Step Length:

Between 0.199 inches and 0.241 inches

Hardness Rating:

33.0 rockwell c and 38.0 rockwell c

Pin Head Diameter:

Between 0.550 inches and 0.570 inches

Surface Finish:

125.0 microinches

Special Features:

0.078 in diameter hole located 0.110 in. From hole center to shank end

Height:

Between 0.250 inches and 0.330 inches

Material:

Steel comp 4140 or steel

Material Specification:

Qq-s-624 comp 4140 federal specification 1st material response or ams 6395 comp 4140 assn standard 2nd material response

Surface Treatment:

Phosphate

Surface Treatment Specification:

Mil-std-171 finish 5.3.1.2 or 5.3.2.2 military standard single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-std-171 spec.