

NSN 5315-01-009-3015 Headless Shoulder Pin - Page 1 of 2 View Online at https://aerobasegroup.com/nsn/5315-01-009-3015 First End Style: Chamfered Second End Style: Slotted **Thread Class:** За **Thread Direction:** Right-hand Thread Length: 0.350 inches **Shank Length:** Between 1.250 inches and 1.260 inches **Shoulder Diameter:** 0.311 inches **Shank Diameter:** Between 0.157 inches and 0.163 inches **Overall Length:** Between 2.010 inches and 2.020 inches **Internal Drive Style:** Slot **Second End Slot Width:** 0.052 inches First End Taper Length: 0.020 inches **Second End Slot Depth:** 0.070 inches Second End Relationship With First End: Not identical **Thread Size:**

0.164 inches

First End Location:

Shank end

First End Taper Angle:

45.0 degrees

Surface Finish:

32.0 microinches shoulder end

Second End Outer Radius:

0.120 inches

Material:

Steel comp 630

Material Specification:

Ams 5643, 17-4ph assn standard single material response

NSN 5315-01-009-3015 Headless Shoulder Pin - Page 2 of 2

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Surface Treatment:
Cadmium
Surface Treatment Specification:
Qq-p-416, type 2, cl 3 federal specification single treatment response
Style Designator:
Shoulder
Thread Series Designator:
Unc
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig: