

View Online at <https://aerobasegroup.com/nsn/5315-01-009-3015>

First End Style:

Chamfered

Second End Style:

Slotted

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.350 inches

Shank Length:

Between 1.250 inches and 1.260 inches

Shoulder Diameter:

0.311 inches

Shank Diameter:

Between 0.157 inches and 0.163 inches

Overall Length:

Between 2.010 inches and 2.020 inches

Internal Drive Style:

Slot

Second End Slot Width:

0.052 inches

First End Taper Length:

0.020 inches

Second End Slot Depth:

0.070 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.164 inches

First End Location:

Shank end

First End Taper Angle:

45.0 degrees

Surface Finish:

32.0 microinches shoulder end

Second End Outer Radius:

0.120 inches

Material:

Steel comp 630

Material Specification:

Ams 5643, 17-4ph assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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