

View Online at <https://aerobasegroup.com/nsn/5315-01-011-5589>

**First End Style:**

Chamfered

**Second End Style:**

Radius

**Shank Length:**

Between 0.213 inches and 0.223 inches

**Shoulder Diameter:**

Between 0.1876 inches and 0.1878 inches

**Shank Diameter:**

Between 0.1871 inches and 0.1874 inches

**Overall Length:**

Between 0.495 inches and 0.505 inches

**Second End Corner Radius:**

Between 0.016 inches and 0.047 inches

**First End Taper Length:**

Between 0.057 inches and 0.067 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

36.0 rockwell c and 42.0 rockwell c

**Shear Strength:**

4000 double pounds per square inch

**First End Location:**

Shoulder end

**First End Taper Angle:**

Between 4.0 degrees and 16.0 degrees

**Surface Finish:**

16.0 microinches shoulder end

**Material:**

Steel comp 410 or steel comp 416

**Material Specification:**

Qq-s-763 federal specification all material responses

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Ga3023, fscm 01714 mfr ref single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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