

View Online at <https://aerobasegroup.com/nsn/5315-01-013-5509>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Shank Length:**

0.150 inches

**Shoulder Diameter:**

Between 0.2470 inches and 0.2485 inches

**Shank Diameter:**

Between 0.122 inches and 0.124 inches

**Overall Length:**

0.520 inches

**First End Taper Length:**

0.010 inches

**Second End Taper Length:**

0.078 inches

**Second End Relationship With First End:**

Not identical

**First End Location:**

Both ends

**First End Taper Angle:**

45.0 degrees

**Second End Taper Angle:**

15.0 degrees

**Material:**

Steel comp 416

**Material Specification:**

Qq-s-763 federal specification single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2 cl 3 federal specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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