

View Online at <https://aerobasegroup.com/nsn/5315-01-015-6722>

**First End Style:**

Chamfered

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

Between 0.063 inches and 0.065 inches

**Second Hole Diameter:**

Between 0.063 inches and 0.065 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.130 inches and 0.143 inches

**Center To Center Distance Between Holes:**

Between 1.542 inches and 1.552 inches

**Pinlength:**

1.820 inches

**Pindiameter:**

Between 0.2501 inches and 0.2503 inches

**First End Taper Length:**

Between 0.030 inches and 0.080 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

35.0 rockwell c and 40.0 rockwell c

**First End Taper Angle:**

Between 10.0 degrees and 45.0 degrees

**Surface Finish:**

32.0 microinches outside diameter

**Material:**

Steel comp 4140

**Material Specification:**

Astm a322 assn standard single material response

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A212a0