

View Online at <https://aerobasegroup.com/nsn/5315-01-015-6722>

First End Style:

Chamfered

Hole Arrangement Style:

Both end drilled

First Hole Diameter:

Between 0.063 inches and 0.065 inches

Second Hole Diameter:

Between 0.063 inches and 0.065 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.130 inches and 0.143 inches

Center To Center Distance Between Holes:

Between 1.542 inches and 1.552 inches

Pinlength:

1.820 inches

Pindiameter:

Between 0.2501 inches and 0.2503 inches

First End Taper Length:

Between 0.030 inches and 0.080 inches

Second End Relationship With First End:

Identical

Hardness Rating:

35.0 rockwell c and 40.0 rockwell c

First End Taper Angle:

Between 10.0 degrees and 45.0 degrees

Surface Finish:

32.0 microinches outside diameter

Material:

Steel comp 4140

Material Specification:

Astm a322 assn standard single material response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0